ProTek Systems, Inc.

REV A-3 21 2016

SD-50 Super Duty Wall Covering

Installation Instructions

- The wall surface where the wall covering is being installed must be dry and clean. Remove any dirt, dust, or loose paint.
- Set a datum line for the area to be covered. If installing as a wainscot, make sure the sight line at the top is level. If installing at full height, the vertical edges must be plumb. If using chair rail, set datum lines for both the wall panels and the chair rail.
- Begin installation with a flat wall panel and continue installing wall panels until you reach the next corner or termination. Butt the wall panels tightly together and seal the seams with caulk if necessary. Utilize factory edges at seams for a tight fit.
- Determine the end point of the last panel, and cut the panel to size. Use the excess flat material on the next wall if it makes mathematical sense. Otherwise, start the next wall with a new flat wall panel.
- It is recommended to dry fit all panels and corners before installing to ensure dimensions are accurate and cut-outs are aligned.
- Inside and outside corners should be installed before the wall panels that butt into them. If using chair rail, inside and outside corners should be mounted at the height of the chair rail datum line.
- Install the chair rail so that it overlaps the wall panels below, and sits flush with the height of the inside and outside corners.
- Baseboard can be installed directly over top of the wall panels, and butt into corners or other terminations.
- Seal seams with caulk as necessary.
- <u>Adhesive installation</u> apply the adhesive to the back of the wall panel or corner. Place beads of adhesive 2" away from the perimeter edges and across the width of the material every 8-12 inches. Press the panels in place by hand, and then run a heavy pressure roller back and forth across the panel to make sure there is strong adhesion between the substrate and the wall panel. Allow 24-48 hours for the adhesive to cure. Additional bracing can be used to prevent movement once the panels are in place.
- <u>Screw-On installation</u> drill holes every 16-inches on center and no more than 2" from the panel edges.

Important

- 1. Acclimate materials to the installation environment for 24 hours prior to installation. Maintain a temperature controlled environment during and after installation.
- 2. To cut the material, use fine tooth aluminum cutting blades. Use a circular saw with straight edge as a guide to make straight cuts. Jigsaws can be used for smaller cut-outs. Make sure that material is secure and that cuts are made on flat surfaces to ensure a clean cut.
- 3. To drill the material, any high-speed steel, titanium or cobalt twist bit will work. Clamp the item securely. Use a punch and hammer to make a dimple where the hole is to be drilled. This will keep the drill bit from wandering.

DISCLAIMER: Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any problems caused by errors in installation. The manufacturer of this product shall not be held responsible for installation actions taken or not taken. There are many details of installation that are assumed to be general construction knowledge to experienced installers; which are not included in these instructions. These installation guidelines are intended to be strictly recommendations and are not to serve as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner and architect. Protek Systems, Inc. does not accept any responsibility for job failure resulting from or associated with improper site environmental conditions and installation failure due to expansion contraction issues.