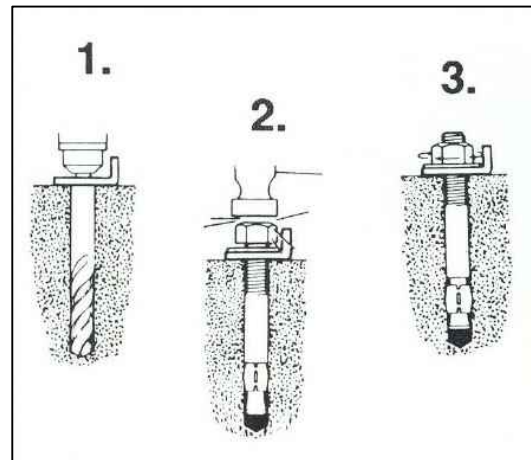


Floor-Mount Stainless Steel Corner Guards

Installation Instructions

1. Drill 1/2-inch diameter x 2 5/8-inch deep holes, using the corner guards as a template.
2. Put nut and washer on the bolt, then tap the bolt into the hole.
3. Turn bolt with ratchet until tight.



Important

1. Acclimate materials to the installation environment for 24 hours prior to installation. Maintain a temperature controlled environment during and after installation.
2. To cut the material, use a metal chop saw with abrasive cut-off wheel. De-burr cut edges with a file or flap disk. If there are any surface burns, remove with scotch-brite pad.
3. To drill the material, use a good quality high-speed steel bit and a variable drill with good torque. For anything larger than a 1/8-inch hole, use a step drill bit. Use lubricant and clamp the item securely. Use a punch and hammer to make a dimple where the hole is to be drilled. This will keep the drill bit from wandering.

DISCLAIMER: Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any problems caused by errors in installation. The manufacturer of this product shall not be held responsible for installation actions taken or not taken. There are many details of installation that are assumed to be general construction knowledge to experienced installers; which are not included in these instructions. These installation guidelines are intended to be strictly recommendations and are not to serve as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner and architect. Protek Systems, Inc. does not accept any responsibility for job failure resulting from or associated with improper site environmental conditions and installation failure due to expansion contraction issues.